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2	11285	Insert upper part 160 alu	EN AW-6082-T6		1.91	DEV	1
1	1520V	Insert lower part 160	EN AC-42100 F		2.60	DEV	1
Pos.	Code	Description	Material	Standard	Weight [kg]	Rev.	Reg'd
Work Tolerances: Machining SFS4011 (ISO2768) middle Welded structures SFS3393-B length and angles Form and orientation tolerances DIN8570BL3 - E Castings SFS-ISO8062			Surface treatment	Surface area [m ²]	Mass [kg]	Designer	VKa 02.06.2016
			Nothing		4.51	Drawn	VKa 14.06.2016
			Colour			Approved	HRa 11.10.2016
					Product code	Version	
					160902	DEV	
			Insert 160 alu		Size	Scale	Page
					A3	1:5	1/2

DEV			11.10.2016	Hannu Rantala
Rev	Muutos		Pvm	Suunnittelija